

PASCOL® Oil Based Enamel

High Gloss

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Resource Code 3365 - Line
November 2009

DESCRIPTION

Pascal Trim Oil Based Enamel is a high gloss, traditional enamel, providing a highly durable, hard wearing finish. Use on interior and exterior trim, woodwork, skirting boards, window frames and sills and furniture.

PRINCIPAL CHARACTERISTICS

- Highly durable enamel for doors, windows and trim.
- Superior scrubbability, scuff and stain resistance.
- Ultra tough, smooth finish.
- Suitable for interior and exterior use.

COLOURS AND GLOSS

- Bases may be tinted as required. Refer to the PASCOL® Colour Card. May also be tinted to most colours in the Watty Colour Designer colour range or other competitor colour ranges through the Watty tinting system.
- High Gloss.

BASIC DATA

- **Surface Dry** Six (6) hours.
- **Recoat** Twenty Four (24) hours.
- **Fully Cured** Seven (7) days.
All figures are quoted at 25°C and 50% relative humidity. Drying will take longer at lower temperatures or higher relative humidity.
- **Coverage per coat** up to 16 M²/L (depending on the surface porosity and method of application)
- **Wet Film Thickness** 63 microns
- **Dry Film Thickness** 33 microns
- **Thinning** Thin with up to 10% mineral turps, if required.
- **Clean up** Thoroughly clean equipment with mineral turps.

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURE

- For use on suitably prepared timber, brick, cement render, paper-faced plasterboard, plaster and previously painted surfaces.
- Ensure surface is clean, dry and free from dust, dirt and grease. All loose, peeling or flaking material must be removed.
- Sand the surface smooth and remove all dust. Sand enamel painted surfaces to remove gloss.
- Fill holes and cracks with a suitable filler and sand lightly to an even finish.
- If mould is present, clean surface with household bleach then rinse well with clean water.
- **Previously painted surfaces:** Apply one coat of Pascal Easy-Prep All Purpose Undercoat to correctly prepared surface.
- **New interior timber & hardboard:** Sand smooth and apply one coat of Pascal Easy-Prep All Purpose Undercoat to correctly prepared surface.
- **Interior bare MDF:** Apply one coat of Pascal Easy-Prep Primer Sealer Undercoat to correctly prepared surface.
- **Exterior bare timber:** Apply one coat of Pascal Easy-Prep Wood Primer to correctly prepared surface allowing 24 hours to dry. Then apply one coat of Pascal Easy-Prep All Purpose Undercoat.
- **New set plaster, cement render, fibre cement, masonry or paper-faced plasterboard:** Apply one coat of Pascal Uniseal or Watty Master Prep Pigmented Sealer to correctly prepared surface. Then apply one coat of Pascal Easy-Prep All Purpose Undercoat to provide the optimum base for oil based trim enamel finish coats.
- **Ferrous metals:** Apply two coats of Killrust Heavy Duty Primer or Watty Master Prep Metal Primer according to directions.

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RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURE Cont..

- **Galvanised steel, Zinalum®, zinc anneal, aluminium:** Apply Watty Killrust Etch Primer or Killrust Heavy Duty Primer according to directions.
- **Stainless steel, copper, brass:** Apply Killrust Etch Primer according to directions.
- For specific substrate preparation, see relevant specification sheets.
- Application **should not** be carried out if the air temperature or the substrate temperature is below 10°C or above 35°C or when humidity is very high. The temperature must not fall below 10°C during the drying process.

INSTRUCTIONS FOR USE

- Stir well before and during use with a broad paddle. If desired, thin sparingly with mineral turps. Do not apply when temperature is below 10°C or above 35°C or when humidity is very high.
- Apply two full coats by brush, roller or spray. Use a quality brush or roller.

SAFETY DATA

- **Caution** Flammable
Provide adequate ventilation during use.
- **Spills and Disposal** Do not allow spill material to enter drains or other watercourses. Absorb spills with sand or other inert material. Unwanted paint should be kept in a sealed container, such as an empty paint can, and disposed of via special waste collection services. Check with your local Council regarding the disposal of empty paint containers.
- **M.S.D.S.** A Material Safety Data Sheet (M.S.D.S.) is available on request.
- **First Aid**
If swallowed **do not** induce vomiting. Give plenty of water to drink. Contact a doctor or the Poisons Information Centre. Phone 131126 (Australia).
If in eyes, hold eyes open and flood with water for at least 15 minutes. Contact a doctor if any irritation occurs.
If on skin remove contaminated clothing, wash skin thoroughly with soap and water or a proprietary skin cleanser. Do not use solvents.
If affected by inhalation remove person to fresh air. If breathing difficulties persist or occur later, contact a doctor.

ADDITIONAL DATA

- Available in 1, 2 & 4 litre containers.
- All enamels will yellow naturally with age. This will be accelerated in situations of low light e.g. sliding cavity doors or behind pictures. Other factors that can reduce excessive yellowing in the application period are:
 1. Ensure maximum ventilation.
 2. Avoid applying water-based paint in the vicinity of the new enamel work.
 3. Avoid using household cleaners containing high levels of ammonia for a period of two weeks after application of the enamel.
- Containers must be secured and stored upright during transit.
- Containers must not be exposed to excessive heat or cold.
- Approved to APAS 0015/1.
- For further information, contact the Watty Information Hotline. Phone 132101(Australia).

1. This information is provided with respect to the listed Watty products. Watty recommends that:
(a) you review the Technical Data Sheets (TDS) and Material Safety Data Sheets (MSDS) before you use or handle the product; (b) the product be used only in accordance with the information provided by Watty; (c) the product be transported, stored and handled in accordance with the information on the MSDS and relevant TDS; and (d) you thoroughly test the product, using the recommended application method on a sample of intended substrate, before using the product.

2. The information in this technical data sheet was prepared using information gathered during product development. While Watty endeavours to update this information and maintain the accuracy and currency of its contents, Watty cannot guarantee that the information provided is wholly comprehensive.

3. Watty recommends that you conduct such additional investigations as may be necessary to satisfy yourself of the accuracy, currency and comprehensiveness of the information on which you rely in using and handling the product. If you require further information please contact your nearest Watty Office.

4. To the full extent permitted by law, Watty's liability for breach of a condition or warranty implied into the contract for sale between Watty and you by law is limited at Watty's election to: (a) the replacement of the product; or (b) payment of the cost of replacing the product.